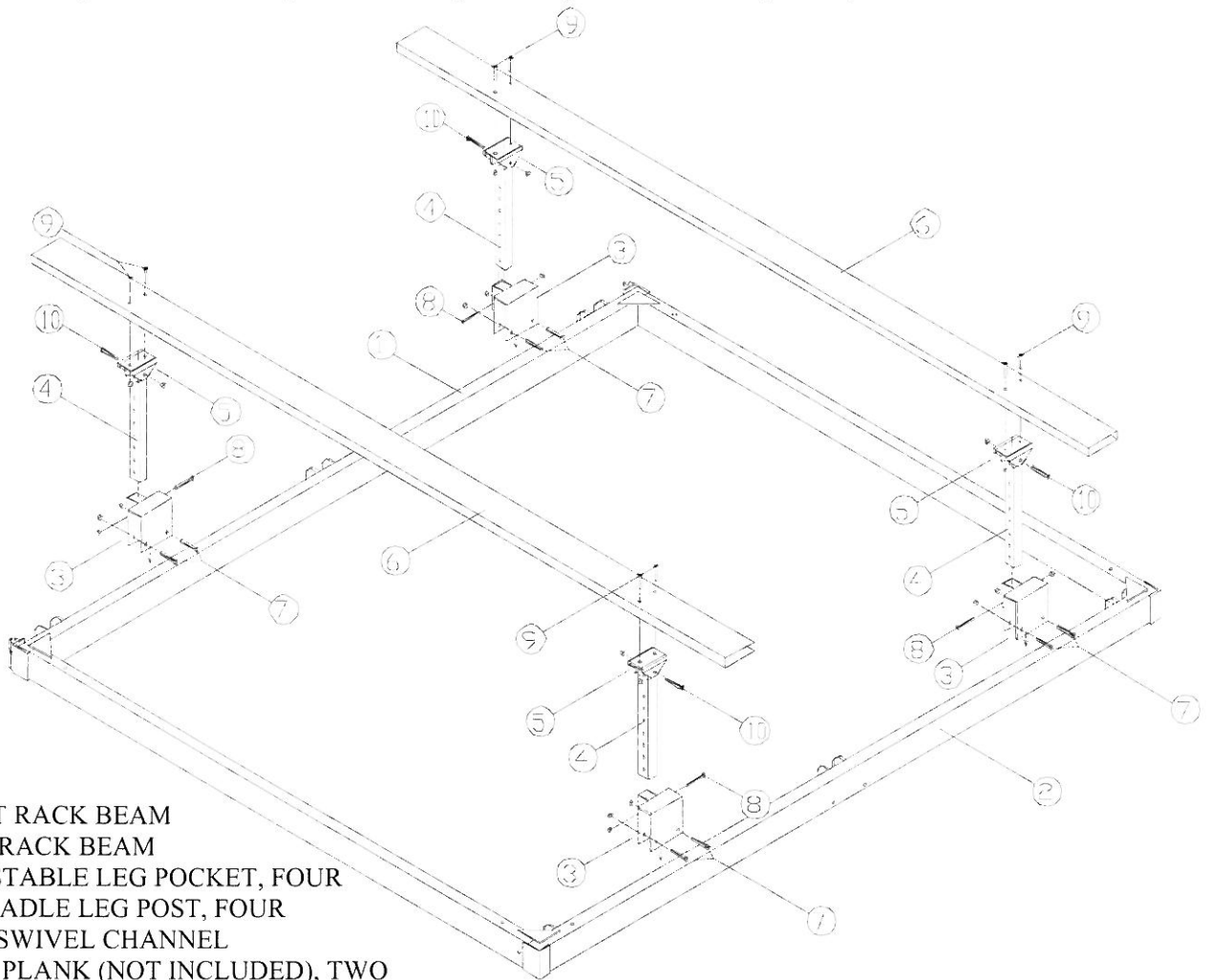


1006979 - 18" SWIVEL BUNK BRACKET

1. Bolt the adjustable leg pockets (3) to front & rear rack beams (1&2) as shown using one 3/8" x 3" machine bolt & one flange nut (7) (eight places).
2. Bolt the 18" cradle leg post (4) to the swivel channel (5), using one 3/8" x 3-1/2" Machine Bolt & one 3/8" nylock nut (10) (four places) leave bolts loose.
3. Bolt the 18" cradle legs (4) to the adjustable leg pockets (3) at desired height using one 3/8" x 2 1/2" machine bolt & one 3/8" hex nut (8) (four places).
4. Bolt the bunk plank (6) to the swivel channel (5) using one 3/8" x 2" truss head bolt, and one 3/8" nut (9) (eight places). Adjust to desired angle and secure previously installed bolts (bolt-10).



1. FRONT RACK BEAM
2. REAR RACK BEAM
3. ADJUSTABLE LEG POCKET, FOUR
4. 18" CRADLE LEG POST, FOUR
5. 4-1/2" SWIVEL CHANNEL
6. BUNK PLANK (NOT INCLUDED), TWO
7. ONE 3/8" x 3" MACHINE BOLT, ONE 3/8" FLANGE NUT, (EIGHT PLACES)
8. ONE 3/8" x 2-1/2" MACHINE BOLT, ONE 3/8" NUT, (FOUR PLACES)
9. ONE 3/8" x 2" TRUSS HEAD BOLT, ONE 3/8" NUT, (EIGHT PLACES)
10. ONE 3/8" x 3-1/2" MACHINE BOLT, ONE 3/8" NYLOCK NUT, (FOUR PLACES)